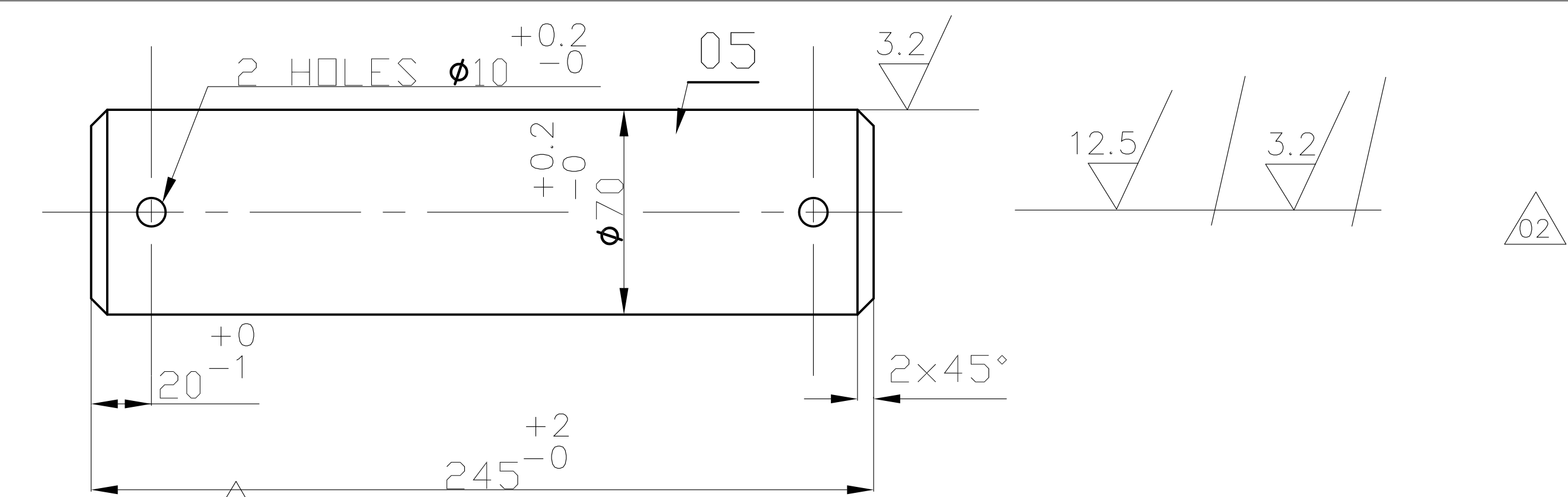
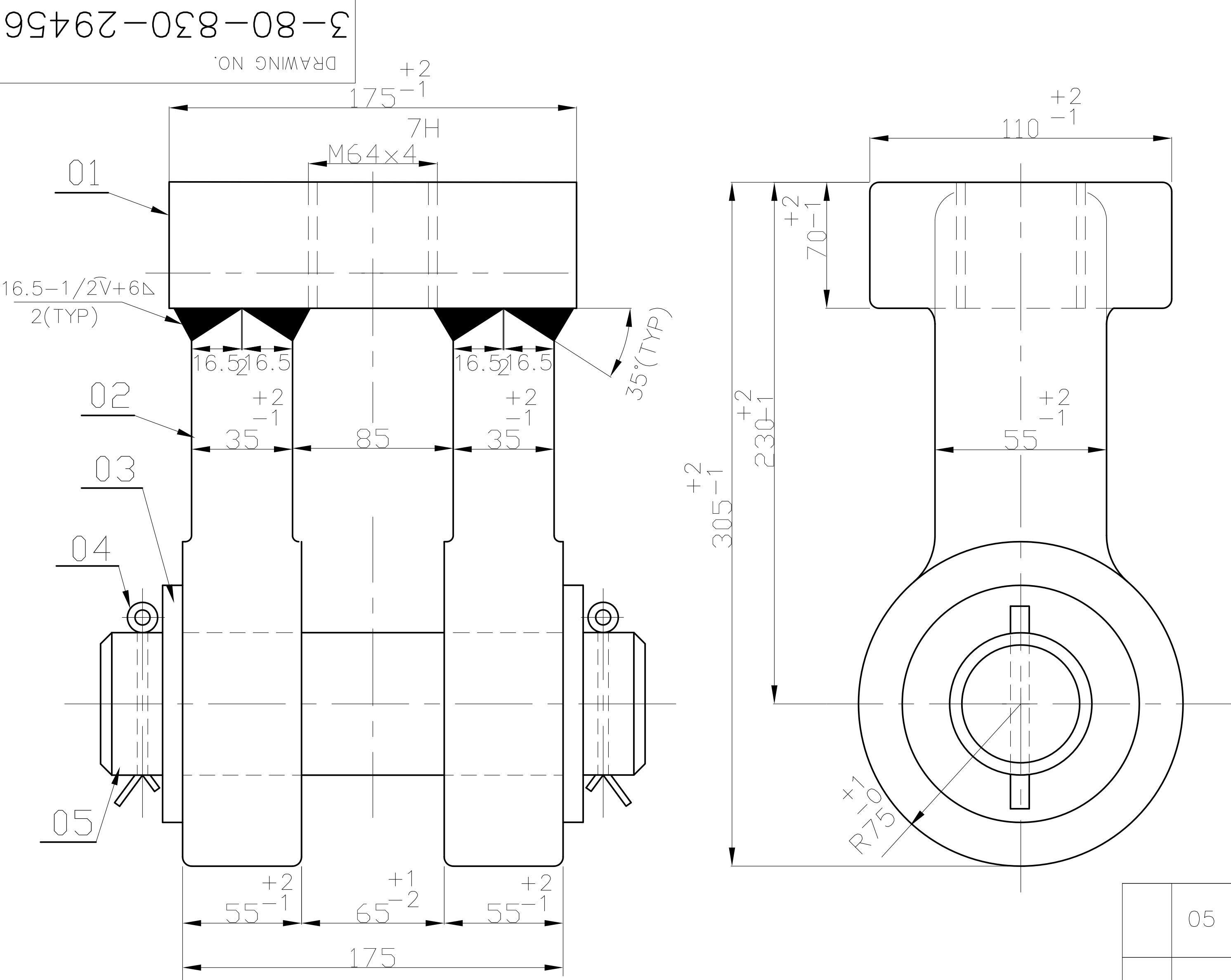
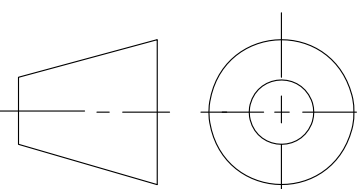


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PIN (ITEM NO.05) SHALL BE ELECTRO GALVANISED TO A DEPTH OF 15 MICRONS AND THEN YELLOW CHROMOTISED. BAKE AT 200°C BEFORE YELLOW CHROMOTISING.

	05	ROD D80 L=245	3-80-830-29456		150391190000		9.272
					SA193B7		1
	04	SPLIT PIN DIA10X100	4-80-999-99029		150040420000		0.062
				04	IS2062FE410GRA		2
	03	PUNCHED WASHER A71(ID)	3-80-830-29456		150110290000		0.405
							2
	02	PLATE 60X155X235	3-80-830-29456		159421210000	C	17.156
					SA515GR70		2
	01	PLATE 70X110X175	3-80-830-29456		159421230000	C	10.577
					SA515GR70		1
VAR NO.	ITEM NO.	DESCRIPTION	DRAWING NUMBER	ITEM NO	MATERIAL CODE	A C	UNIT WEIGHT
				VAR NO	MATERIAL SPECN		QUANTITY

 BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI, 600 017					NAME	SIGN	DATE	
					DRN	KONDAPA		20.04.12
					CHD	KONDAPA		20.04.12
					APPD	R.SESHAGIRI		20.04.12
DEPT.	GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg).	REF.TO ASSY / OLD DRG.			
CODE	C /M /F		N. T. S.					
TITLE				CARD CODE	DRAWING No.		REV	
CLEVIS WITH BOLT ASSEMBLY (WELDED) (M64X4)				U 01	3-80-830-29456		02	

REV 02	DATE 25.09.13	ALTERED PRABHAKARAN	REV 01	DATE 08.01.13	ALTERED KONDAPA	
		APPROVED K.R.J			APPROVED KV RAMANI	
ZONE	NOTES AND DIMENSION REVISED.		ZONE	DIMENSION REVISED		